

 <b>LATTERIA SOCIALE MANTOVA</b> SOC. AGR. COOP.	<b>PRODUCT TECHNICAL DETAILED SHEET</b> <b>PARMIGIANO REGGIANO P.D.O. CHEESE</b> <b>“LATTERIA SOCIALE MANTOVA”</b>	Rev. 28 29/08/2025
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## A. PRODUCT NAME:

PARMIGIANO REGGIANO P.D.O.

## B. PRODUCT DESCRIPTION:

The protected designation of origin PARMIGIANO REGGIANO is a hard cheese, cooked and slow-ripening, produced with raw milk partially decremented, according to the requirements laid down by the production specification of Parmigiano Reggiano. Parmigiano Reggiano is naturally lactose-free. The absence of lactose is a natural consequence of the typical process of obtaining Parmigiano Reggiano. It contains galactose in quantities lower than 0.01g/100g.

## C. PRODUCT FEATURES:

**Origin of milk:** Italy

**Shape:** cylindrical, slightly convex or almost straight, flat faces, slightly edged.

**Shape diameter:** 35 to 45 cm.

**Heel height:** from 20 to 26 cm.

**Minimum Weight:** 30 Kg.

**Crust:** hard and smooth, 6 mm thick. The crust is edible.

**Paste:** minutely grainy, radial fracture in scales.

**Fat on dry matter:** minimum 32%.

**Crust colour:** natural straw-yellow.

**Paste colour:** slightly straw-yellow to straw-yellow.

**Aroma:** fragrant.

**Taste:** delicate, tasty but not spicy.

**Intended use:** it is intended for all categories of consumers, except for people with intolerance or allergy to milk proteins. The absence of gluten makes it suitable for coeliac consumers.

### SHELF-LIFE and STANDARD storage methods:

- Whole wheels: 365 days. Keep refrigerated between + 15°C and + 18°C.
- Vacuum packed: 180 days. Keep refrigerated between + 4°C and + 8°C.
- Modified atmosphere packaging: 120 days. Keep refrigerated between + 4°C and + 8°C.
- Grated: 90 days. Keep refrigerated between + 4°C and + 8°C.
- Shavings packed: 90 days. Keep refrigerated between + 4°C and + 8°C.

## D. PRODUCED AND PACKED FOR:

**Latteria Sociale Mantova Soc. Agr. Coop.**

Via F.lli Kennedy, 48 S. Antonio di Porto Mantovano (MN)

Pho: +39 0376/390808 Fax: +39 0376/396250

e-mail: [info@lsmgroup.it](mailto:info@lsmgroup.it) website: [www.lsmgroup.it](http://www.lsmgroup.it)

**Approval number:** IT 03 642 CE, IT 03 365 CE, IT 03 679 CE, IT 03 127 CE, IT 03 813 CE

**Certifications:** BRC, IFS FOOD

**Other certifications:** HALAL

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## E. NUTRITIONAL VALUES - *Content on 100 g*

### ENERGETIC VALUE (per 100 g):

kJ	1671	
kcal	402	
▪ Fat	g	30
of which saturates	g	20
of which monounsaturated	g	9
of which polyunsaturated	g	0,8
▪ Cholesterol	mg	83
▪ Carbohydrate	g	0
of which sugars	g	0
▪ Fibers	g	0
▪ Protein	g	32
▪ Salt	g	1,6
▪ Humidity	g	31,4
▪ Free Amino acids on total protein	%	23,3
▪ Calcium	mg	1155
▪ Phosphorus	mg	691
▪ Potassium	mg	100
▪ Magnesium	mg	43
▪ Zinc	mg	4
▪ Iron	mg	0,2
▪ Sodium	mg	650
▪ Vitamin A	µg	430
▪ Vitamin B1	mg	0,03
▪ Vitamin B2	mg	0,35
▪ Vitamin B6	mg	0,060
▪ Vitamin B12	µg	1,7
▪ Vitamin C	mg	0
▪ Vitamin PP	mg	0,06
▪ Vitamin K	µg	1,6
▪ Vitamin E	mg	0,55
▪ Pantothenic Acid	mg	0,320
▪ Choline	mg	40
▪ Biotin	µg	23

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## F. INGREDIENTS LIST:

INGREDIENT	SOURCE	INGREDIENT'S ORIGIN	QUANTITY - % in end product
<b>Milk</b>	Raw vaccine	Italy	98,4
Salt	Sea	Depending on the supplier	1,57
Rennet	Calves	Depending on the supplier	0,03

*\* THE BOLD ITEMS ARE ALLERGENS*

## G. CHEMICAL STANDARDS:

MATTER	NOTE	REGULATORY REFERENCE (including subsequent updates or changes)
Dioxins (pg OMS-PCDD/F-TEQ/g)	$\leq 2,0$ pg/g fat	EU Regulation 915/2023. No similar dioxin PCBs includes PCB 28, PCB 52, PCB 101, PCB 138, PCB 153 and PCB 180 (ICES-6)
Dioxins and similar dioxin PCBs (pg OMS-PCDD/F-PCB-TEQ/g)	$\leq 4,0$ pg/g fat	
No similar dioxin PCBs (ng/g)	$\leq 40$ ng/g fat	
Heavy Metals (Lead)	$\leq 0,30$ mg/kg	EU Regulation 915/2023. Concentration factor 15,15 as per Annex II D MIPAF of 31/07/03
Pesticides	Compliance with the mandatory limits	EC Regulation 396/2005
Residues of veterinary medicines		EU Regulation 37/2010
Aflatoxin M1	$\leq 0,300$ µg/kg	EU Regulation 915/2023. Concentration factor 6 as for MINSAL Note n. 70600 of 23/12/19
If packaged product (suitability for food contact)	Compliance with mandatory requirements	EC Regulation 1935/2004 - EC Regulation 2023/2006 - EU Regulation 10/2011 - MD 21/03/73 - DPR No. 777/82
Additives	Absence of additives	EC Regulation 1333/2008
Allergens	Compliance with mandatory requirements	EU Regulation 1169/2011
GMO*	Absence of use of GMOs in raw materials	EC Regulation 1829/2003 - EC Regulation 1830/2003
Ionizing radiations	Product not subjected to ionizing radiation	L.D. 94 of 30/01/2001

\*GMO: The product is not constituted and does not contain genetically modified organisms in accordance with EC Regulation 1829/2003 and EC Regulation 1830/2003.

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## H. MICROBIOLOGICAL AND CHEMICAL VALUES:

Microbiological values		
PARAMETER	UNIT OF MEASUREMENT	INTERNAL LIMITS (1 S.U.)*
<i>E. coli</i>	CFU/g	< 100
Yeasts	CFU/g	< 10.000
Molds	CFU/g	< 10.000
Coagulase positive Staphylococcus	CFU/g	< 100
<i>Listeria monocytogenes</i>	CFU/25 g	none
<i>Salmonella spp.</i>	CFU/25 g	none
Sulphite reducing Clostridia	CFU/g	< 100
Chemical values		
pH	na	5,50 (average value)
aW	na	≤ 0,92

\*S.U.: sample units.

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## I. SIZES/WEIGHT/PRODUCT PACKING

### ➤ **WHOLE WHEELS**

Average Unit Weight: 37 Kg

Inner packaging: none

Outer packaging:

Type: whole wheel box

Size: mm 470 x 470 x H.270

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 1

Boxes / layer: 5

Boxes / pallet: 25

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



### ➤ **HALF WHEELS**

Average Unit Weight: 18,5 Kg

Inner packaging: vacuum packed plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 470 x 470 x H.140

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 1

Boxes / layer: 2

Boxes / pallet: 25

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



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➤ **WEDGE IN 1/4<sup>th</sup>**

Average Unit Weight: about 9,2 Kg

Inner packaging: vacuum packed plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 490 x 245 x H.13,5

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 1

Boxes / layer: 6

Boxes / pallet: 72

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



➤ **WEDGE IN 1/8<sup>th</sup>**

Average Unit Weight: about 4,6 Kg

Inner packaging: vacuum plastic bag

Outer packaging:

Type: American corrugated cardboard box 4S neutra

Size: mm 483 x 233 x 117 mm

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 2

Boxes / layer: 7

Boxes / pallet: 84

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



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➤ **WEDGE IN 1/16<sup>th</sup>**

Average Unit Weight: about 2,3 Kg

Inner packaging: vacuum plastic bag

Outer packaging:

Type: corrugated cardboard box

Size: mm 465 x 245 x H.275

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 8

Boxes / layer: 7

Boxes / pallet: 42

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



➤ **WEDGE IN 1/32<sup>th</sup>**

Average Unit Weight: about 1,2 Kg

Inner packaging: vacuum plastic bag

Outer packaging:

Type: corrugated cardboard box

Size: mm 465 x 245 x H.275

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 16

Boxes / layer: 7

Boxes / pallet: 42

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand





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➤ **WEDGE IN 800 g**

Average Unit Weight: about 800 g

Inner packaging: vacuum plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 385 x 240 x H.220

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 12

Boxes / layer: 10

Boxes / pallet: 50

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



➤ **WEDGE IN 500 g**

Average Unit Weight: about 500 g

Inner packaging: vacuum plastic bag

Outer packaging:

Type: corrugated cardboard box

Size: mm 380 x 230 x H.200

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 20

Boxes / layer: 10

Boxes / pallet: 50

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



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➤ **WEDGE IN 300 g**

Average Unit Weight: about 300 g

Inner packaging: vacuum plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 300 x 250 x H.160

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 15

Boxes / layer: 12

Boxes / pallet: 120

Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand



➤ **WEDGE IN 200 g**

Average Unit Weight: about 200 g

Inner packaging: vacuum plastic bag

Outer packaging:

Type: AA0501188

Size: mm 300 x 240 x H.160

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 25

Boxes / layer: 10


Boxes / pallet: 120

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand




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➤ **SIZES BY 200 g FLEX PACK OR PLASTIC TRAY, RANDOM WEIGHT OR FIX WEIGHT**

<p><u>Unit Weight:</u> 200 g set or random weight</p> <p><u>Inner packaging:</u> plastic pack under-vacuum or in MAP</p>			
<p style="text-align: center;"><u>Outer packaging choice between:</u></p> <table border="0" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>Type: corrugated cardboard box</p> <p>Size: mm 260 x 260 x H.130</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 15</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 144</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p> </td><td style="width: 50%; vertical-align: top;"> <p>Type: American corrugated cardboard box or corrugated cardboard box</p> <p>Size: mm 300 x 250 x H.160</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 20 or 25</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 120</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p> </td></tr> </table>		<p>Type: corrugated cardboard box</p> <p>Size: mm 260 x 260 x H.130</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 15</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 144</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>	<p>Type: American corrugated cardboard box or corrugated cardboard box</p> <p>Size: mm 300 x 250 x H.160</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 20 or 25</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 120</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>
<p>Type: corrugated cardboard box</p> <p>Size: mm 260 x 260 x H.130</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 15</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 144</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>	<p>Type: American corrugated cardboard box or corrugated cardboard box</p> <p>Size: mm 300 x 250 x H.160</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 20 or 25</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 120</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>		

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➤ **SIZES BY 150 g FLEX PACK OR PLASTIC TRAY, RANDOM WEIGHT OR FIX WEIGHT**

<p><u>Unit Weight:</u> 150 g set or random weight</p> <p><u>Inner packaging:</u> plastic pack under-vacuum or in MAP</p>	
<p style="text-align: center;"><u>Outer packaging choice between:</u></p> <p>Type: display box</p> <p>Size: mm 255 x 110 x H.205</p> <p>Material: cardboard</p> <p>Closing: U-shaped lid</p> <p><u>Composition:</u></p> <p>Pieces / box: 9</p> <p>Boxes / layer: 31</p> <p>Boxes / pallet: 248</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>	<p>Type: corrugated cardboard box</p> <p>Size: mm 260 x 260 x H.130</p> <p>Material: cardboard</p> <p>Closing: white tape</p> <p><u>Composition:</u></p> <p>Pieces / box: 20</p> <p>Boxes / layer: 12</p> <p>Boxes / pallet: 144</p> <p>Pallet type: 80 x 120 – HT-TREATED pallets on customer's demand</p>

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➤ **100 g GRATED**

Average Unit Weight: 100 g

Inner packaging: resealable plastic bag

Outer packaging:

Type: Display box

Size: mm 300 x 150 x H.190

Material: cardboard

Closing: U-shaped lid

Composition:

Pieces / box: 15

Boxes / layer: 20

Boxes / pallet: 160

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



➤ **500 g GRATED**

Unit weight: 500 g

Inner packaging: flat bottom plastic bag

Outer packaging:

Type: corrugated cardboard box

Size: mm 380 x 380 x H.250

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 10

Boxes / layer: 6

Boxes / pallet: 42

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



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➤ **1 Kg GRATED**

Unit weight: 1 Kg

Inner packaging: flat bottom plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 380 x 380 x H.250

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 10

Boxes / layer: 6

Boxes / pallet: 42

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



➤ **5 Kg GRATED**

Unit weight: 5 Kg

Inner packaging: flat bottom plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 380 x 380 x H.250

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 2

Boxes / layer: 6

Boxes / pallet: 42

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand





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### ➤ **500 g SHAVINGS**

Unit weight: 500 g

Inner packaging: flat bottom plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 380 x 380 x H.250

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 10

Boxes / layer: 6

Boxes / pallet: 42

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



### ➤ **1 Kg SHAVINGS**

Unit weight: 1 Kg

Inner packaging: flat bottom plastic bag

Outer packaging:

Type: American corrugated cardboard box

Size: mm 380 x 380 x H.250

Material: cardboard

Closing: white tape

Composition:

Pieces / box: 10

Boxes / layer: 6

Boxes / pallet: 42

Pallet type: 80 x 120 - HT-TREATED pallets on customer's demand



## **J. LABELLING COMPLIANCE:**

We hereby declare that all the labels on our products are in compliant whit the features listed on this data sheet.

**LATTERIA SOCIALE MANTOVA SOC. AGR. COOP.**